

Part # 10-647 Skid Plate Instructions

IMPORTANT: Use some form of thread locking compound on all the bolts.

We recommend using Blue Loc-Tite #242.

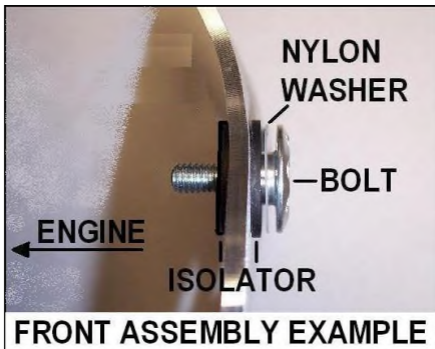
Remove the stock skid plate and engine guard.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



Place the one-piece front bracket onto the frame rails in its approximate location.

Position the new Skid Plate into its proper location. Thread the two 6 x 14mm bolts in a few turns to hold the rear of the Skid Plate.

Slide the front bracket into position and thread the the front bolts into the bracket 4-5 turns, Confirm the the skid plate is in its proper position (and while applying upward pressure so the skid plate is up against the frame rails) tighten RIMS bolts to 9 to12 ft/lbs and the 6mm bolts to 6 ft/lbs.